Pyrotek.

712IP

THERMOBREAK® ACOUSTIPLUS

lightweight duct liner

Thermobreak® AcoustiPlus is a premium thermal insulation product manufactured from physically crosslinked, closedcell polyolefin foam. The majority of open-cell foam or fibre-based thermal insulation products suffer from poor performance in the presence of moisture. Thermobreak® AcoustiPlus, however, maintains its excellent thermal insulation properties when exposed to moisture.

Thermobreak® AcoustiPlus can replace conventionally used polyester or glass-based sound absorbers for HVAC duct lining. It is designed to not hold or absorb moisture, nor will the product shed any loose fibres that can go airborne. Lightweight and easy to cut, the product provides comfortable handling compared to fibre-based products.

The flammability properties from Thermobreak® AcoustiPlus meets some of the most stringent fire requirements. It achieves some of the highest fire ratings set out by the rail, building, and aviation industry such as EN 45545-2, BS 476 parts 6 & 7, and BSS 7239.

Thermobreak[®] AcoustiPlus facing enhances the product performance while also protecting it from water, oil and other liquid ingresses.

Thermobreak[®] is a registered trademark of Sekisui Chemical Co. Ltd and is used with permission by Pyrotek as distributors.



applications

- Air conditioning duct lining
- HVAC transportation equipment

SPECIFICATIONS

Colour	Blue-grey - available with aluminium facing		
Available	Nominal thickness: 10 mm to 54 mm (0.39 in to 2.13 in) Nominal width: 1200 mm (47.24 in) or custom depending on MOQ		

features

- Excellent thermal properties
- Low VOC suitable for indoor
- Achieves some of the highest fire ratings
- Lightweight, easy to handle and install
- Low water vapour permeance
- Durable and fibre-free
- Varying range of thicknesses
- Optional adhesive backing available



PRODUCT SPECIFICATIONS

Product name	Thickness			Nominal width	Maximum	Operating
	Nominal	Tolerance	Density*	(sheet)	recommended design air velocity	temperature range**
Thermobreak* AcoustiPlus	10 mm (0.39 in)	-1.0 mm / +1.5 mm (-0.04 in / +0.06 in)	25 kg/m³ (1.56 lb/ft³)	1200 mm (47.24 in)	20.3 m/s (4000 fpm)	-80 ℃ to +100 ℃ (-112 ℉ to 212 ℉)
	15 mm (0.59 in)	-1.0 mm / +2.0 mm (-0.04 in / +0.08 in)				
	24 mm (0.94 in)	-1.0 mm / +2.5 mm (-0.04 in / +0.1 in)				
	54 mm (2.13 in)	-2.0 mm / +3.5 mm (-0.08 in / +0.14 in)				

Tolerances: Density ±10%, Width: -0/+20 mm (0.79 in); Other thicknesses and sizes available depending on MOQ. *Foam core only **Without adhesive backing.

All above products are available with pressure-sensitive adhesive backing. Under extreme temperature conditions or where the substrate surfaces cannot be free from contaminants, mechanical fixing will be required on vertical surfaces. For all inverted installations including ceiling installations, mechanical fixing must be done in addition to PSA adhesion. Please consult your local Pyrotek representative for more information.

MATERIAL PROPERTIES

Test Method	Property	Results	
AS 4254	Ductwork for air-handling systems in buildings	Complies	
	Ignitability index	0	
	Spread of flame index	0	
AS 1530 Part 3	Heat evolved index	0	
	Smoke developed index	0-1	
UL 181 Part 11	Burning test	Complies	
DIN 5510-2 (DIN 54837)	Burning behaviour using a gas burner for railway vehicles	S4, SR2, ST2	
EN 45545-2 (ISO 5658-2)	Flame spread		
	Smoke density	R1 , HL3 for thicknesses of 5mm to 50mm	
EIV 45545-2 (ISO 5059-2 : 50 KWIII-)	Smoke toxicity		
EN 45545-2 (ISO 5660-1 : 50 kWm ⁻²)	Heat release rate		
ASTM E162	Surface flammability		
ASTM E662	Optical density of smoke generated	Complies to NFPA 130 Complies for US (FRA) Federal railroad administration requirements (Title 49 - Transportation Part 238)	
ASTM E1354	Heat release rate	Complies for US (DOT) Department of transportation requirements for acoustic insulation of transit bus and yans (Docket 90-A)	
BSS 7239 (Boeing)	Smoke toxicity		
BS 476 Parts 6 & 7	Surface spread of flame fire propagation	Class 0	
ASTM C518	Thermal conductivity	0.035 W/m.K @ 23°C	
ASTM C1763, Procedure B, 24h	Water absorption by volume	<0.3% v/v	
ASTM C1228	Resistance to fungi	Zero growth	
ASTM D5116	VOC emission rate	Low VOC emitting ("Green Star")	
ASTM E84 (UL 723)	Surface burning characteristics of building Class A materials FSI ≤ 25, SDI ≤ 50		



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TECHNICAL DATA SHEET

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ACOUSTIC PERFORMANCE

Frequency (Hz)	Thermobreak AcoustiPlus 10 mm	Thermobreak Acoustiplus 15 mm	Thermobreak Acoustiplus 24 mm
100	0.02	0.03	0.05
125	0.02	0.02	0.06
160	0.03	0.04	0.13
200	0.04	0.04	0.15
250	0.07	0.07	0.22
315	0.09	0.09	0.33
400	0.13	0.12	0.47
500	0.21	0.21	0.85
630	0.37	0.38	1.03
800	0.73	0.73	0.80
1000	0.97	0.96	0.62
1250	0.74	0.68	0.49
1600	0.67	0.57	0.43
2000	0.77	0.53	0.55
2500	0.72	0.41	0.63
3150	0.37	0.44	0.50
4000	0.20	0.69	0.65
5000	0.16	0.36	0.48
NRC	0.50	0.45	0.55
SAA	0.46	0.40	0.55
a _w	0.30 (MH)	0.30 (MH)	0.55 (M)



Tested to ISO 354:2003 at CSIRO, Australia

Report Numbers: AC234-01-1, AC234-06-1 & AC234-04-1

For further information and contact details, please visit our website pyroteknc.com Caveats: Specifications are subject to change without notice. The data in this document is typical of average values based on tests by independent laboratories or by the manufacturer and are indicative only. Materials must be tested under intended service conditions to determine their suitability for purpose. The conclusions drawn from acoustic test results are as interpreted by qualified independent testing authorities. Nothing here releases the purchaser/user from responsibility to determine the suitability of the product for their project needs. Always seek the opinion of your acoustic mechanical on fire engineer on data presented by the manufacturer. Due to the wide variety of individual projects, Pyrotek is not responsible for differing outcomes from using their products. Pyrotek disclaims any liability for damages or consequential loss as a result of reliance solely on the information presented. No warranty is made that the use of this information or of the products, processes or equipment to which this information Page refers will not infringe any third party's patents or rights. DISCLAIMER: This document is covered by Pyrotek standard Disclaimer, Warranty and © Copyright clauses. See pyrotek.com/disclaimer.