

SOUNDSTEEL® MPM

constrained layer, viscoelastic steel sandwich laminate

Soundsteel MPM is a fully damped steel composite comprising of two outer layers of steel laminated together using a layer of a viscoelastic polymer to form the laminate. Using the "constrained layer" principle, the function of the viscoelastic interlayer is to damp disturbing structure-borne sound.

Soundsteel MPM is free from resonance and coincidence phenomena which often detract from the performance of other acoustic insulation materials.

Soundsteel MPM can be used to fabricate acoustic doors, laundry and garbage chutes, ducts, enclosures, extraction hoods, and automotive components such as valve covers & oil sumps. Because of the steel base material, Soundsteel MPM can be used in severe environments where other damping materials cannot withstand.

The standard product is supplied with an electro-galvanised finish, and available in various metals and surface finishes. Using electro-galvanised, cold-rolled, low carbon steel allows the laminate to be used as a structural material in equipment construction.

Soundsteel MPM is also available with a choice 304 and 316 stainless steel grades, with a surface finish of either polished, brushed or polyethylene (PE) coating for additional scratch resistance. When exposed to harsh environments, SS316 offers considerably high heat and corrosion resistance when compared to other grades of stainless steels.

Note: Powder coated panels should not be bent. Bending should be completed on plain panels and painted on site. We recommend conducting trials on small sample pieces first.

VOC, ODP, HEALTH AND SAFETY

Soundsteel MPM is non-toxic and safe to handle by methods prescribed in the Safety Data Sheet.

SPECIFICATIONS

| Colour | Plain, plain galvanised finish, or powder coated | | |
|-----------|---|--|--|
| Available | Standard sheet size: 1.22 x 2.44 m (4 x 8 ft) | | |
| | Standard thicknesses: 1.2, 1.6 and 2 mm | | |
| | (0.05, 0.06 and 0.08 in) | | |
| | Various configurations of metal thicknesses | | |
| | available from 1 to 6 mm (0.04 to 0.2 in) | | |
| | Custom sizes, colours and/or thicknesses available depending on MOQ | | |



applications

- Engine rooms for high speed craft/vessels
- Machinery and equipment, compressor and generator set enclosures
- Acoustic hoods and chutes
- Conveyor systems
- Crushers / Granulators
- Coin counters
- Air conditioner casings
- · Automotive sumps and panels
- Acoustic wall panels and doors
- LNG cladding

features

- Lightweight while providing maximum damping performance even at minimum thickness
- Complies to IMO FTP 2010 low spread of flame
- Can be used as part of the "main structure"
- Able to cut, die form into complex shapes and join just like plain aluminium
- Insulates against airborne sound, impact and vibration
- Able to be painted & powder coated best results from the manufacturer for powder coating
- Effective "in-structure damping"
- No need for external damping materials
- Reduces or eliminates the need for the use of external isolators
- Broad temperature range: -40 to 110 °C (-40 to 230 °F)
- Able to fabricate using conventional machine shop tools
- Available with a choice of polished, electro-galvanised, brushed or polyethylene (PE) coated surface finishes







PRODUCT SPECIFICATION

| Product | Thickness | Standard sheet size | Approximate Surface Density | Transmission Loss | Recommended Maximum Service Temperature |
|---------------------|------------------|--------------------------|-----------------------------|-------------------|---|
| Soundsteel MPM 1200 | 1.2 mm (0.05 in) | | 8.7 kg/m² (1.8 lb/ft²) | Rw 29 / STC 29* | |
| Soundsteel MPM 1600 | 1.6 mm (0.06 in) | 1.22 x 2.44 m (4 x 8 ft) | 11.8 kg/m² (2.4 lb/ft²) | Rw 30 / STC 30** | 110 °C (230 °F) |
| Soundsteel MPM 2000 | 2 mm (0.08 in) | | 14.9 kg/m² (3.1 lb/ft²) | Rw 33 / STC 33* | |

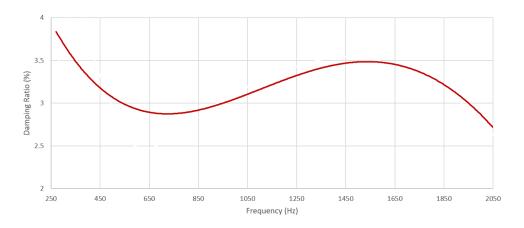
 $To lerances: Dimensions \& Weight: \pm 10\%. Other \textit{grades/thicknesses are available, please enquire for more information}.$

MATERIAL PROPERTIES

| Test method | Property | Report no. | Results | |
|------------------------|--|-------------|--------------------------------------|--|
| IMO FTP Annex 1 Part 5 | Surface flammability | 394458 | | |
| IMO FTP Annex 2 | Smoke and toxicity | 394458 | Complies for bulkhead, walls, floors | |
| MED B | EC Type Certificate (Module B) for Marine Equipment Directive | MEDB000082N | and ceiling linings | |
| MED D | EC Type Certificate (Module D) for Marine Equipment Directive | MEDD000028J | Complies | |

^{*}Soundsteel MPM 1.6 mm thickness

ACOUSTIC PERFORMANCE



Results for Soundsteel® 1.6 mm Test Report 31421CD





^{*}Published transmission loss results have been calculated using transmission loss prediction software with a general tolerance of ±3 dB. Full prediction data can be shared upon request.

^{**}Test report ATF-142